

REASSEMBLY

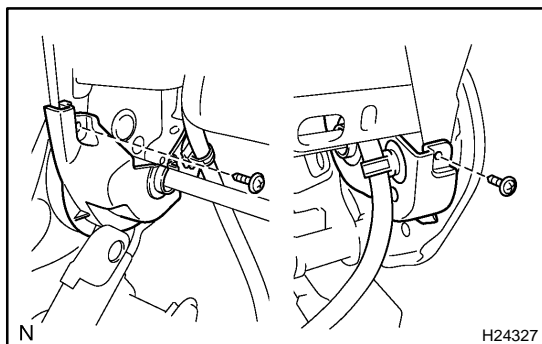
CAUTION:

Wear safety gloves, because the sharp edges and surfaces of the seat frame may cause injury to the hands.

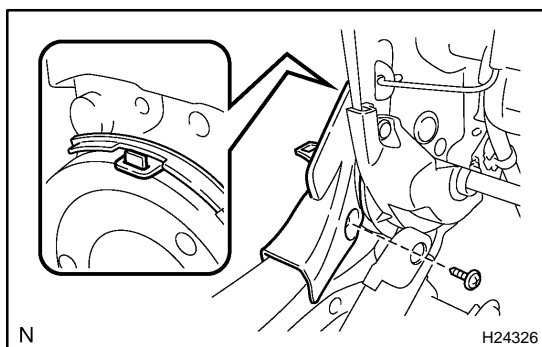
HINT:

A bolt without a torque specification is shown in the standard bolt chart (see page [SS-2](#)).

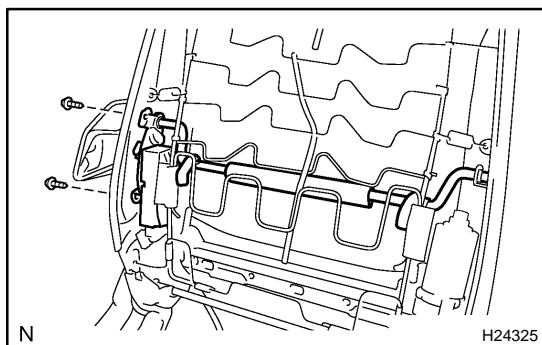
1. **INSTALL SEAT POSITION SENSOR**
(SEE PAGE [RS-122](#))
2. **INSTALL VERTICAL ADJUSTER BRACKET INNER AND OUTER COVERS**
 - (a) Install the vertical adjuster bracket inner cover with the screw.
 - (b) Perform the same procedure on the other side.



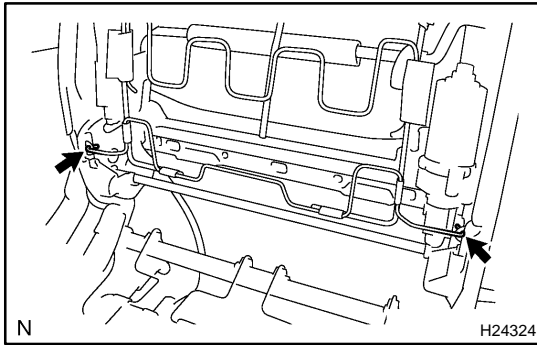
3. **INSTALL RH AND LH SEATBACK SHIELDS**
 - (a) Install the RH seatback shield with the 2 screws.
 - (b) Perform the same procedure on the other side.



4. **INSTALL RH AND LH RECLINING ADJUSTER INSIDE COVERS**
 - (a) Connect the wire harness clamp.
 - (b) Install the RH reclining adjuster inside cover with the screw.
 - (c) Perform the same procedure on the other side.



5. **INSTALL LUMBAR SUPPORT ADJUSTER**
 - (a) Install a new bushing to the lumbar support adjuster.
 - (b) Install the lumbar support adjuster with the 2 screws.



- (c) Engage the seatback spring edge with the seat frame assembly.

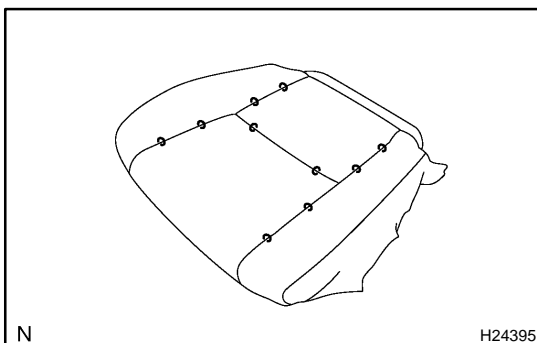
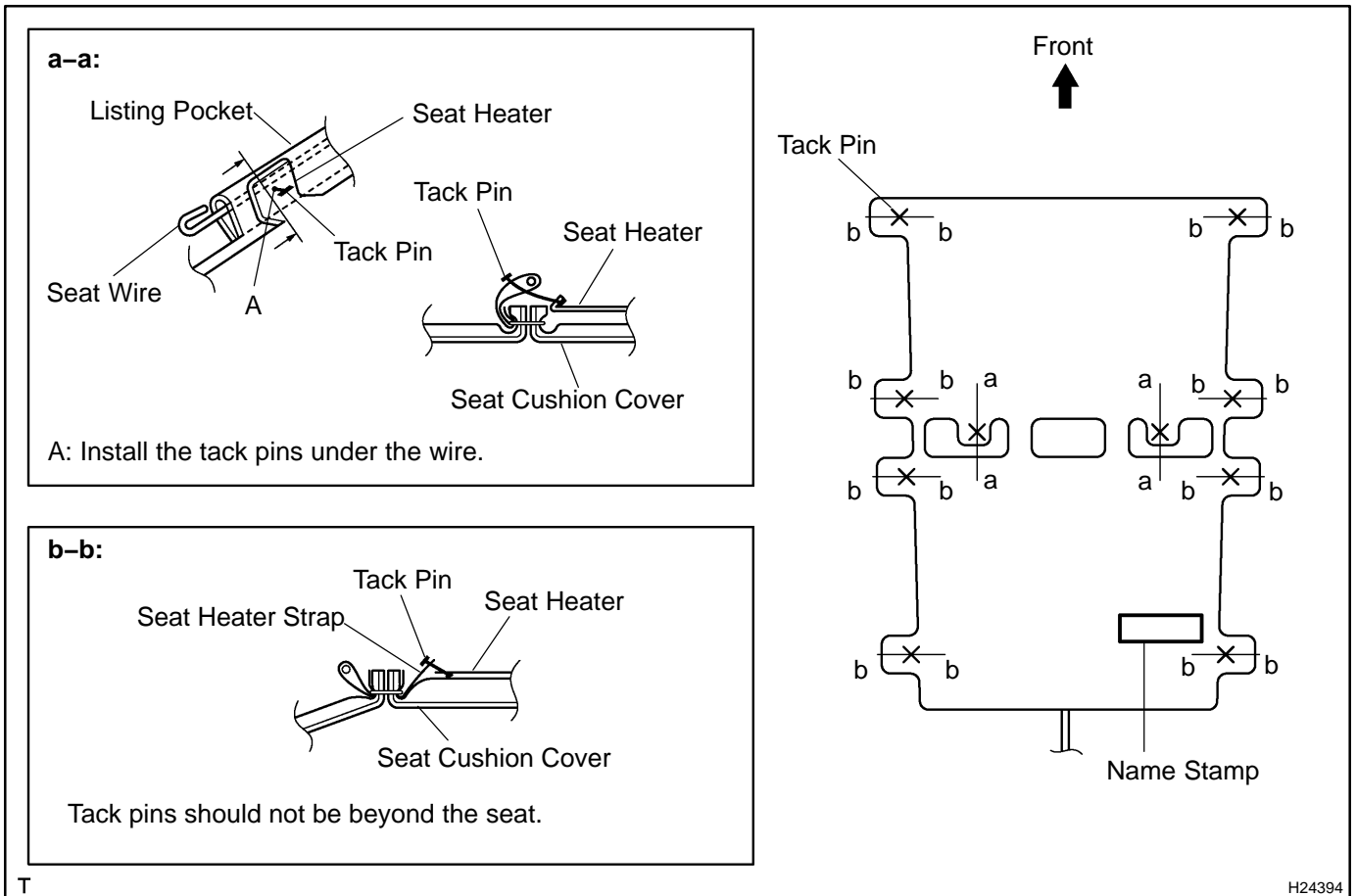
6. w/ Seat heater:

INSTALL SEAT CUSHION HEATER ASSEMBLY

- (a) Set the seat cushion heater assembly with the name stamp side facing the seat cushion cover.
- (b) Install the seat cushion heater assembly with the 10 tack pins.

NOTICE:

Do not substitute other metal parts for tack pins.



7. INSTALL SEAT CUSHION COVER

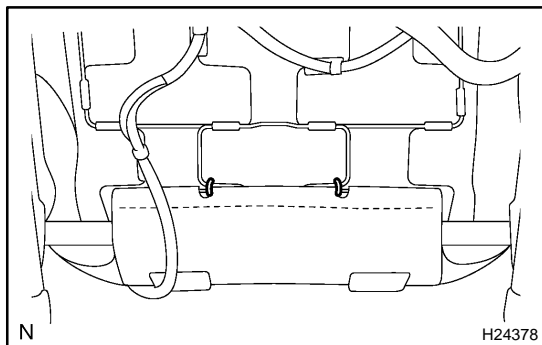
Install the seat cushion cover to the seat cushion pad with the hog rings.

HINT:

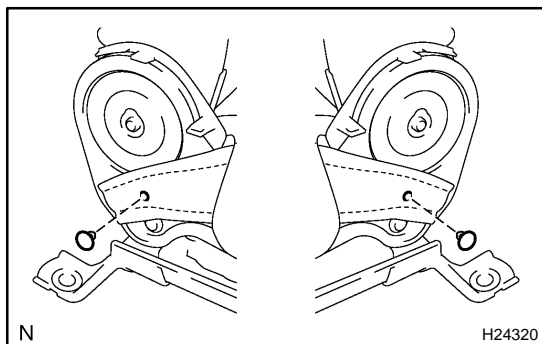
When installing the hog rings, take as much care as possible to prevent wrinkles.

8. INSTALL SEAT CUSHION COVER AND PAD

- (a) Install the seat cushion cover with seat cushion pad, and latch the seat cushion cover hooks.



- (b) Install the hog rings to the seat cushion cover.



- (c) Install the 2 clips.
(d) Connect the wire harness clamp.

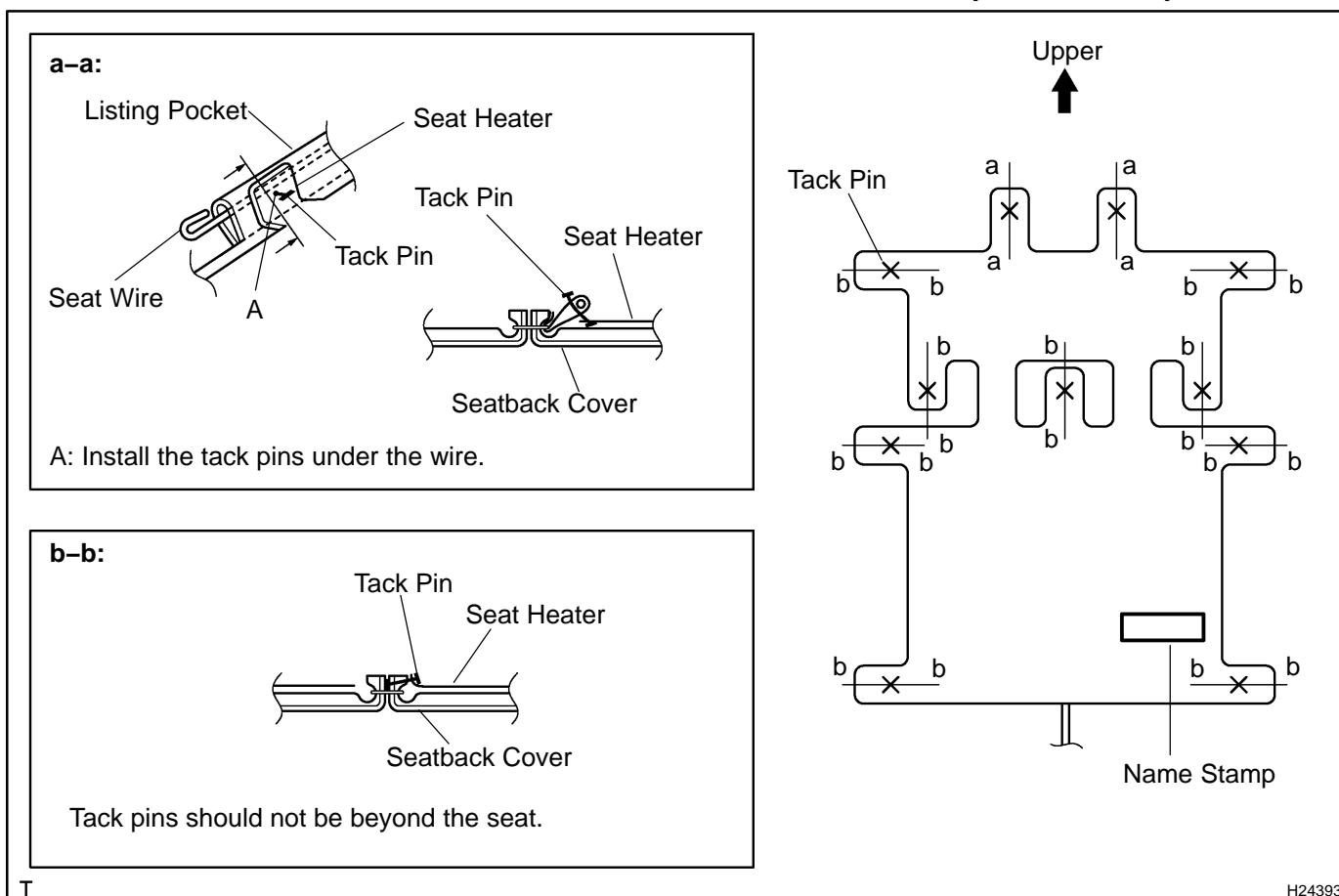
9. w/ Seat heater:

INSTALL SEATBACK HEATER ASSEMBLY

- (a) Set the seatback heater assembly with the name stamp side facing the seatback cover.
(b) Install the seatback heater assembly with the 11 tack pins.

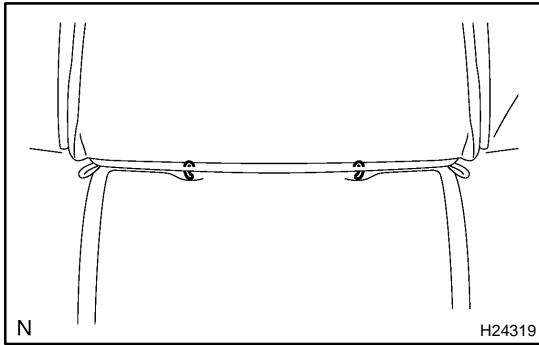
NOTICE:

Do not substitute other metal parts for tack pins.



10. INSTALL SEATBACK COVER

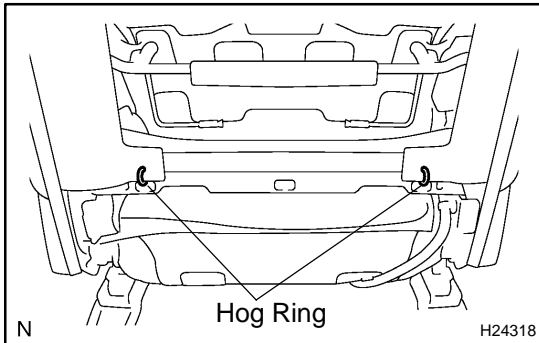
- (a) Install the seatback cover to the seatback pad.
(b) Install the 2 headrest supports.



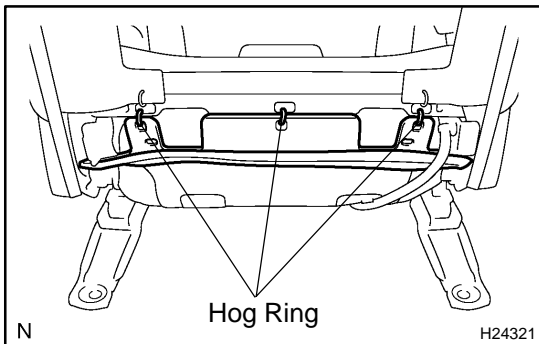
(c) Turn up the seatback cover and install the hog rings.

11. INSTALL SEATBACK COVER AND PAD

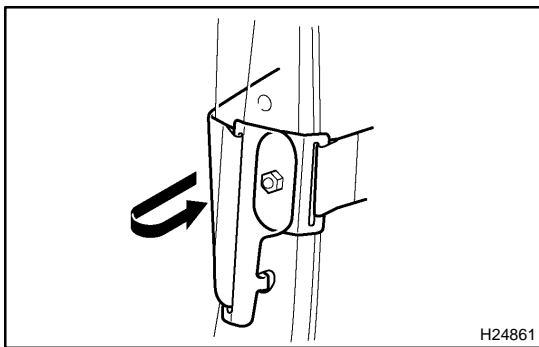
(a) Install the seatback cover and pad to the seat frame assembly.



(b) Install the hog rings to the seat frame assembly.



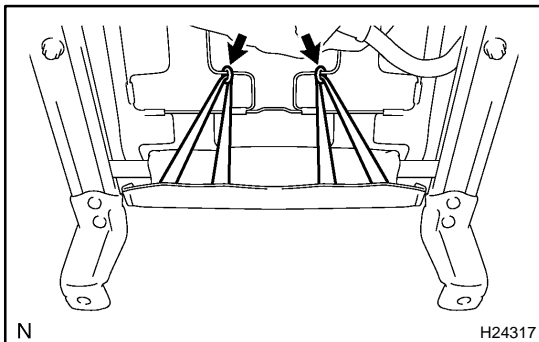
(c) Install the hog rings to the seat frame assembly.



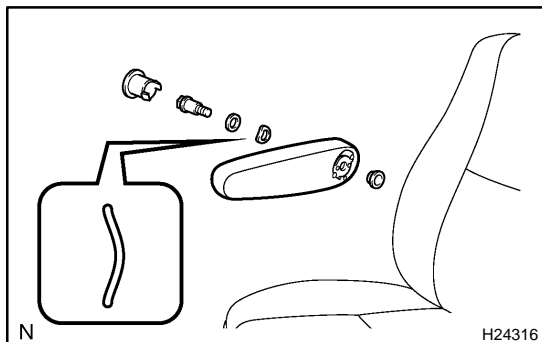
(d) w/ Side airbag:
Connect the seatback cover bracket to the seat frame assembly with the nut.

Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)

(e) Close the fastener.



(f) Install the hog rings to the seat frame assembly.

**12. INSTALL ARMREST ASSEMBLY**

- (a) Install the spacer to the armrest assembly.
- (b) Install the armrest assembly, armrest lock plate and armrest spacer with the bolt.

Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)

HINT:

Install the armrest lock plate as shown in the illustration.

- (c) Install the armrest cap.

13. INSTALL POWER SWITCH

Install the power switch with the 3 screws.

14. INSTALL LUMBAR SWITCH

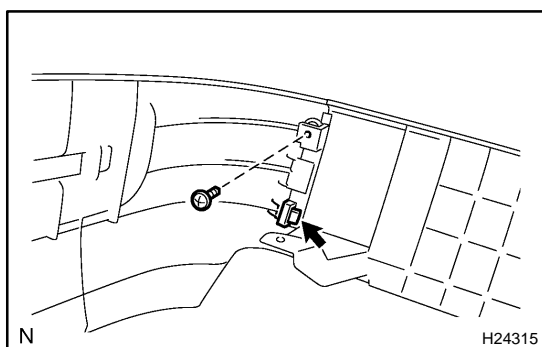
Install the lumbar switch with the 2 screws to the seat cushion outer shield.

15. INSTALL FRONT SEAT INNER BELT

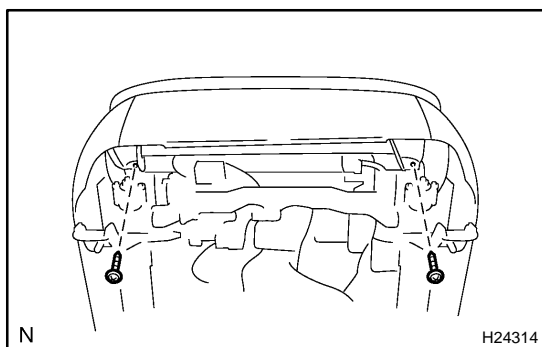
- (a) Install the front seat inner belt with the nut.

Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

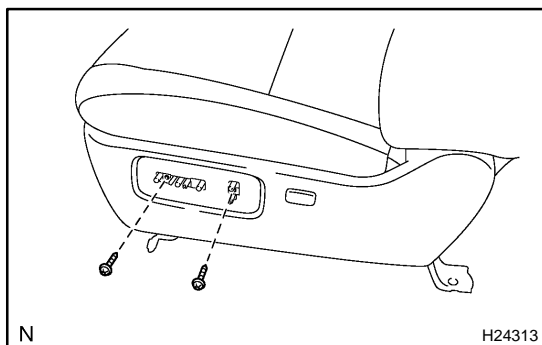
- (b) Connect the connectors and wire harness clamps.

**16. INSTALL SEAT CUSHION LOWER SHIELD, SEAT CUSHION OUTER SHIELD AND SEAT CUSHION INNER SHIELD**

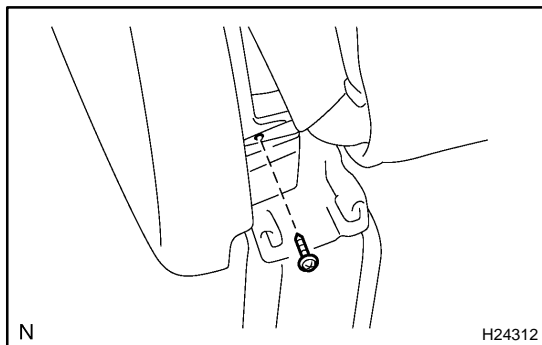
- (a) Assemble the seat cushion lower shield and seat cushion outer shield with the screw.
- (b) Perform the same procedure on the other side.
- (c) Connect the lumbar switch connector to the seat cushion outer shield, and install the seat cushion lower shield, outer shield and inner shield.



- (d) Install the 2 screws to the seat cushion lower shield.
- (e) Install the screw to the seat cushion inner shield.



- (f) Install the 2 screws to the seat cushion outer shield.



- (g) Install the screw to the seat cushion outer shield.
- (h) Perform the same procedure on the seat cushion inner shield.

17. INSTALL SLIDE KNOB AND RECLINING KNOB

18. INSTALL HEADREST